

## GROUP 51

### EXTERIOR

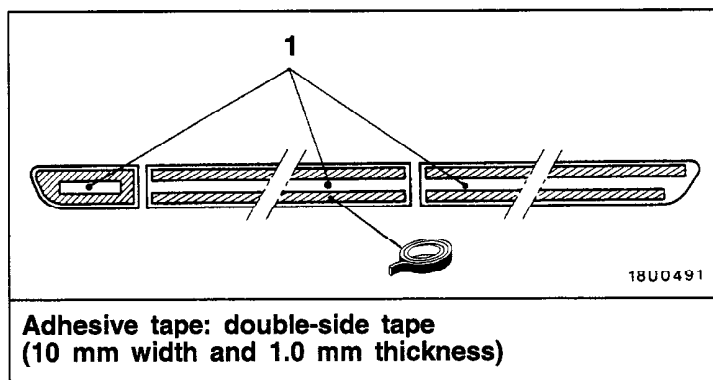
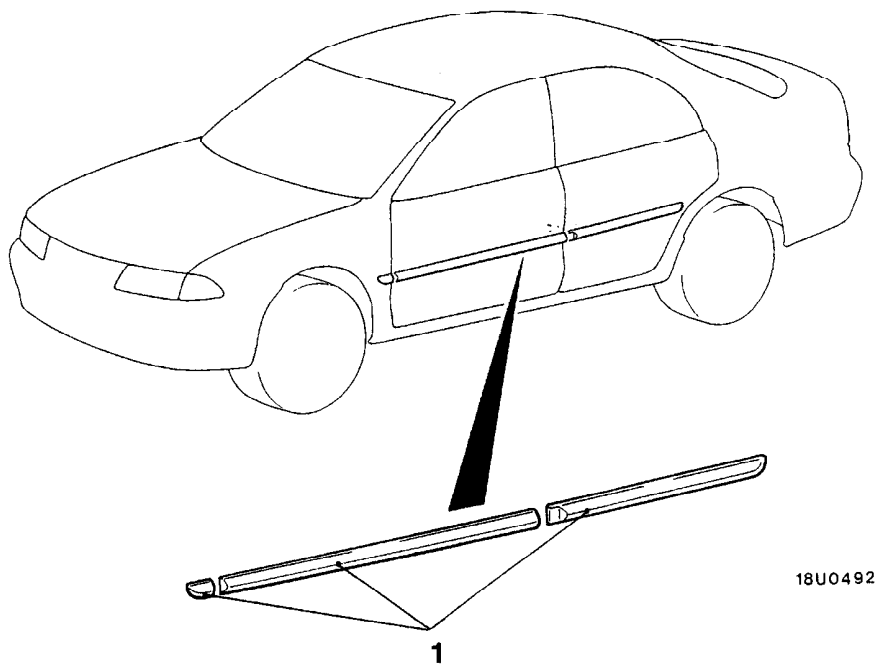
#### GENERAL

#### OUTLINE OF CHANGE

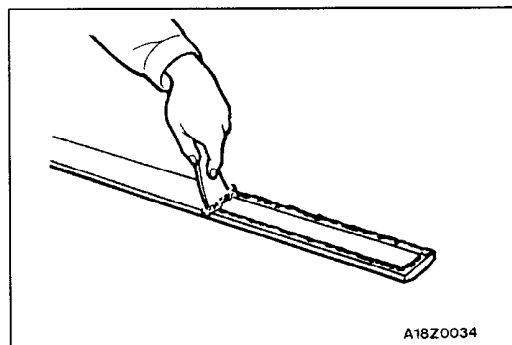
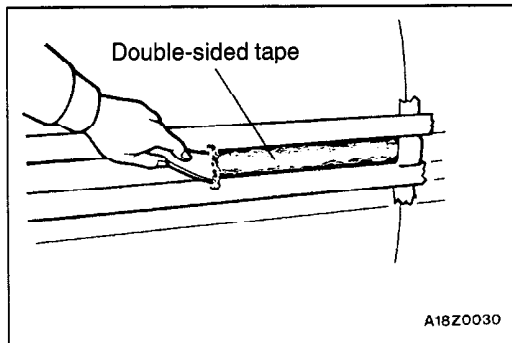
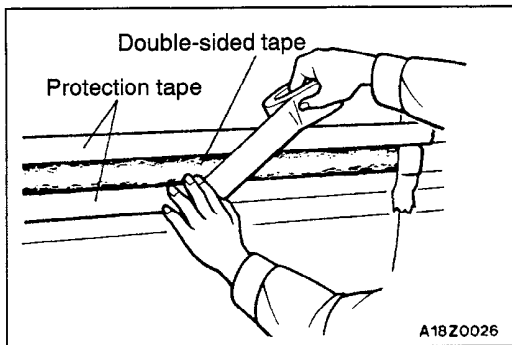
- Side protect mouldings have been newly installed. <Some models>

#### MOULDING

#### REMOVAL AND INSTALLATION



◀A▶ ▶A◀ 1. Side protect moulding



## REMOVAL SERVICE POINT

### ◀A▶ SIDE PROTECT MouldING REMOVAL

1. Attach protection tape all the way along the edges of the double-sided tape which is still adhering to the body.
2. Use a resin spatula to scrape off the double-sided tape.
3. Peel off the protection tape.
4. Wipe the body surface and clean it with a rag moistened with isopropyl alcohol.

## INSTALLATION SERVICE POINT

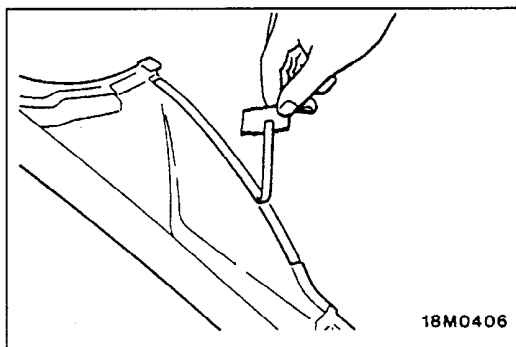
### ▶A◀ SIDE PROTECT MouldING INSTALLATION

#### Double-sided tape affixing to the side protect moulding (when reusing)

1. Installation procedure
  - (1) Scrape off the double-sided tape with a resin spatula or gasket scraper.
  - (2) Wipe the side protect moulding adhesion surface and clean it with a rag moistened with isopropyl alcohol.
  - (3) Affix specified pressure sensitive double-sided tape to the side protect moulding.

#### Specified adhesive tape:

Double-sided tape [10 mm wide and 1.0 mm thick]



- (4) Remove strip paper from the pressure sensitive double-sided tape.

**NOTE**

Affix double-sided tape to the end of strip paper for ease of strip paper removal.

- (5) Install the side protect moulding.

**NOTE**

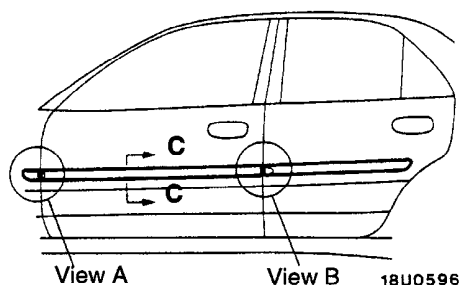
If it is hard to affix the pressure sensitive double-sided tape in winter, heat the application surfaces at both the vehicle body and the side protect moulding.

Body ..... 40–60°C

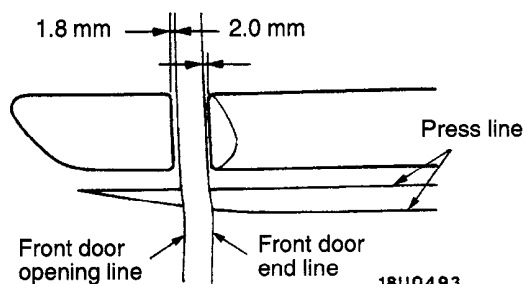
Side protect moulding ..... 20–30°C

Apply pressure fully to the side protect moulding.

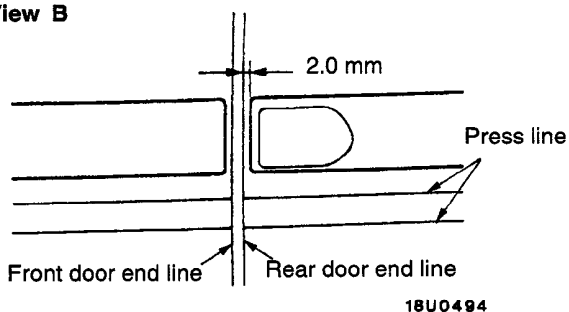
## 2. Installation position



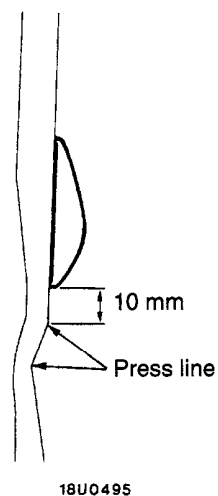
### View A



### View B



### Section C – C



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